



**City of Tampa**  
*Jane Castor, Mayor*

**Contract Administration**  
**Michael W. Chucran, Director**  
306 East Jackson Street, 4N  
Tampa, FL 33602

Office (813) 274-8116  
Fax: (813) 274-7368

**ADDENDUM 1**  
**Via E-Mail**  
**DATE: December 26, 2019**

Contract 19-C-00035; Wastewater Manhole Rehabilitation by Structural Coating System – FY20

Bidders on the above referenced project are hereby notified that the following addendum is made to the Contract Documents. BIDS TO BE SUBMITTED SHALL CONFORM TO THIS NOTICE.

Item 1: Replace Item 6000 with CONTRACT ITEM 102 SERIES MAINTENANCE OF TRAFFIC; The Contractor shall furnish all materials, equipment, and labor to establish and maintain all traffic maintenance devices and personnel as shown on the Plans, specified, and directed by the Engineer. The work includes installation of all signs, barricades, cones, and light towers; and the utilization of flagmen, and all appurtenant work complete in place as necessary to control traffic and provide for safety to the public, all in compliance with the Manual on Uniform Traffic Control of the Engineer. Flagmen must be FDOT trained personnel and utilized throughout the entire duration of the approved traffic control operation. The use of flagmen must be approved in advance by the City as well as the agency with jurisdiction over the road. Intermittent use of flagmen for incidental work such as temporary access over a manhole or work vehicles entering the work zone shall be considered incidental and no separate payment will be made. Payment for a flagman will be made at the appropriate contract item per day price. Light towers shall include all fuel and all appurtenant items to fully operate, at the appropriate contract item per day price.

Payment for Maintenance of Traffic will be made at the appropriate Contract Item per Day Price. A day will be considered as a 24-hour period. Any Items not listed as a separate contract item are considered an incidental part of the contract and shall be included in the cost of the manhole rehabilitation with no additional payment to be made.

Item 2: Delete SP-73 Work Directive Change

Item 3: Add attached SECTION 52 - MANHOLE AND STRUCTURE REHABILITATION .

Item 4: Attached for reference is a copy of the pre-bid sign-in sheet.

All other provisions of the Contract Documents and Specifications not in conflict with this Addendum shall remain in full force and effect. Questions are to be e-mailed to

[ContractAdministration@tampagov.net](mailto:ContractAdministration@tampagov.net) .

*Jim Greiner*

Jim Greiner, P.E., Contract Management Supervisor

## SECTION 52 - MANHOLE AND STRUCTURE REHABILITATION

### W-52.01 General

It is the intent of this specification to provide for the rehabilitation of the existing brick and concrete manholes, junction chambers and structures shown on the drawings, specified and directed by the Engineer. The rehabilitation shall consist of a spray applied 100% solids epoxy system, or urethane resin system, as specified herein. All aspects of the rehabilitation shall be done in strict accordance to the manufacturer's instructions.

It is the Contractor's responsibility to comply with OSHA standards and all regulations pertaining to work in confined space entry.

### W-52.02 Submittals

Prior to the commencement of any rehabilitation work, the Contractor shall submit the following to the Engineer for approval:

- 1) A rehabilitation plan detailing the methods, materials and procedures proposed for the rehabilitation of all manholes and junction chambers.
- 2) Mortar and hydraulic cement mix designs detailing the compressive strengths, cement/water ratios, slump, etc.
- 3) Written certification by the protective coating manufacturer stating that the proposed repair material is compatible and acceptable as a substrate for the protective coating to be applied.
- 4) Detailed method of complete containment of debris
- 5) Description of all the equipment to be used for the rehabilitation.
- 6) Safety plan describing all safety equipment to be utilized in compliance with OSHA standards pertaining to work in confined space entry.

### W-52.03 Surface Preparation

Surface preparation shall be in strict accordance with the approved coating manufacturer's instructions. All surfaces to be coated shall be cleaned with a high pressure water spray (minimum 5000 psi). The use of acid for cleaning purposes will not be allowed. All deteriorated concrete and loose or protruding brick and mortar shall be removed from the wall and benches in order to obtain a smooth and even substrate suitable for the proposed coating system. Surfaces shall be cleaned and abraded to produce a sound and uncontaminated surface with adequate profile and porosity to provide a strong bond between the proposed material and the substrate. All corroded materials shall be disposed of at an off-site location in accordance with all Federal, State, and local regulations. All infiltration shall be stopped with hydraulic cement or other approved means before installation of the coating system. Any voids in the manhole walls shall be sealed with hydraulic cement.

Repair materials shall be applied in strict accordance with the manufacturer's instructions and shall be finished as recommended by the protective coating manufacturer. At minimum, the repair material shall be troweled or brushed to provide a smooth surface with an average profile equivalent to coarse sandpaper to optimally receive the protective coating.

The Contractor shall install bulkheads or plugs in order to prevent extraneous material from entering the sewer lines.

#### W – 52.05 Epoxy Coating System

The sprayed applied epoxy coating system shall be as manufactured by Raven Lining Systems, Broken Arrow, Oklahoma, or equal. The product shall be a 100% solids, solvent-free ultra high-build epoxy. The finished epoxy shall be resistant to sulfuric acid attack associated with domestic sewage. The epoxy shall be manually sprayed onto the structures or manholes to provide a uniform smooth and even surface.

The minimum finished thickness shall be as specified on the plans. The coating system shall be capable of being applied over wet surfaces without degrading the final product.

The existing manhole and junction chambers shall be prepared for the application of the epoxy system by cleaning and stoppage of infiltration as specified above. Prior to applying the epoxy liner, the entire manhole surface and benches shall be patched and grouted to the extent needed to provide a smooth and even surface to which the liner will adhere.

The cured epoxy system shall conform to the minimum physical standards, as listed below:

CURED EPOXY	STANDARD	LONG-TERM DATA
TENSILE STRENGTH	ASTM D-638	7,500 psi
FLEXURAL MODULUS	ASTM D-790	600,000 psi
FLEXURAL STRESS	ASTM D-790	13,000 psi
COMPRESSIVE STRENGTH	ASTM D-695	18,000 psi

The Contractor shall provide certified independent, third party test results verifying the minimum physical properties listed above. The tests shall be in conformance with the ASTM specifications listed.

The finished liner shall be cured in strict accordance with the manufacturer's instructions.

Composite systems containing layers of different materials or cured-in-place resin systems that are inflated in the manholes will not be considered as equal.

#### W- 52.06 Epoxy Paste (Fast Curing and Moisture Tolerant Coating)

The epoxy paste shall be a two-component moisture tolerant, high adhesive 100% solid strength epoxy paste. The epoxy paste shall be a Concrete Polymer Paste (CPP) as manufactured by EpoxyTec or approved equal. The coating shall be capable of curing underwater and shall be trowel applied up to 1.5-inches thick without sag.

Concrete surfaces shall be prepared for the application of the epoxy paste by cleaning and stoppage of infiltration as specified above. Prior to applying the epoxy paste, concrete surfaces shall be repaired to the extent needed to provide a smooth and even surface to which the liner will adhere.

The epoxy paste shall conform to the minimum physical standards, as listed below:

CURED RESIN	STANDARD	LONG-TERM DATA
TENSILE STRENGTH	ASTM D-638	8,900 psi
FLEXURAL STRESS	ASTM D-790	8,020 psi
FLEXURAL MODULUS	ASTM D-790	720,000 psi

The tensile bond to wet concrete shall be a minimum 525 psi. The Contractor shall provide certified independent, third party test results verifying the minimum physical properties listed above. The tests shall be in conformance with the ASTM specifications listed.

The finished liner shall be cured in strict accordance with the manufacturer's instructions.

#### W-52.07 Urethane Resin System

The sprayed applied urethane resin system shall be SprayWall as manufactured by Sprayroq, Inc, Birmingham, Alabama or equal. The finished urethane shall be resistant to sulfuric acid attack associated with domestic sewage. The urethane shall be manually sprayed onto the structures or manholes to provide a uniform smooth surface. The minimum finished thickness shall be as specified on the plans. The coating system shall be capable of being applied over wet surfaces without degrading the final product.

The existing manhole and junction chambers shall be prepared for the application of the urethane system by cleaning and stoppage of infiltration as specified above. Prior to applying the urethane liner, the entire manhole surface and benches shall be patched and grouted to the extent needed to provide a smooth and even surface to which the liner will adhere.

The cured urethane system shall conform to the minimum physical standards, as listed below:

CURED URETHANE	STANDARD	LONG-TERM DATA
TENSILE STRENGTH	ASTM D-638	5,000 psi
FLEXURAL STRESS	ASTM D-790	10,000 psi
FLEXURAL MODULUS	ASTM D-790	550,000 psi

The Contractor shall provide certified independent, third party test results verifying the minimum physical properties listed above. The tests shall be in conformance with the ASTM specifications listed.

The finished liner shall be cured in strict accordance with the manufacturer's instructions.

Composite systems containing layers of different materials or cured-in-place resin systems that are inflated in the manholes will not be considered as equal.

#### W-52.08 Contractor Qualifications

The manufacturer and installer of the rehabilitation system shall be specialized in the design and installation of the rehabilitation system for at least 5 years. The installer shall be approved and certified in writing by the manufacturer and shall be completely trained in leak repair, surface preparation, and installation of the rehabilitation system. References shall be provided upon request to demonstrate that the installer has successfully used the rehabilitation system in Florida on a minimum of 5 projects, one of which must be at least 5 years old. The installer shall be the contractor or personnel in responsible charge, such as a superintendent or project manager who has been engaged in the business of furnishing and installing the rehabilitation system for a period not less than 5 years.

#### W-52.09 Thickness Verification and Inspection

The Contractor shall provide a method of verifying the actual coating thickness installed to ensure it meets or exceeds the minimum values specified. The proposed liner thickness verification method shall be submitted to the Engineer for approval.

The Contractor may utilize a wet film thickness gage meeting ASTM D4414 to ensure monolithic coating and uniform thickness during application. A minimum of three readings per 200 square foot area shall be recorded. Documentation on thickness readings shall be conveyed to the Inspector on a daily basis when the coating application occurs.

All phases of the manhole rehabilitations such as surface preparation, bench reconstruction, liner installation, annulus sealing, grouting, curing, testing, etc., will be inspected by the Department's Field Engineering personnel for conformance to the specifications, construction drawings, and liner manufacturer's instructions. The Contractor shall, therefore, coordinate his schedule for the installation of the structural coating system with the field office, and with due regard for site and weather conditions prevailing at the time.

The final manholes shall be completely free of defects.

#### W-52.10 Rehabilitated Manhole Re-Inspection

The Contractor shall be required to assist in re-inspection of all manholes 10 months after rehabilitation has been completed. The re-inspection shall be completed with but not limited to Maintenance of traffic, surface cleaning, video with a CCTV pole camera, hand tools, as necessary for inspection as required by the Engineer to ensure no system failures have occurred as listed in the Workmanship and Materials Section W-52.11 Warranty. All surfaces to be re-inspected shall be cleaned with a high-pressure water spray (minimum 5000 psi) prior to video with the CCTV pole camera. The intent of the inspection is to find any deficiencies to the finished liner. The Contractor shall repair deficiencies within 1 week of notification. Re-Inspection shall be completed at no additional cost to the City. All inspection videos to be provided to the City shall be in DVD or USB

format. One copy of the DVD or USB shall become the property of the City. Each video shall be labeled with the manhole number for identification on the DVD or USB drive.

#### W-52.11 Spark Testing

The coating system shall be spark tested prior to acceptance. The holiday testing shall be in strict accordance with NACE SPO188. After the coating has set hard to touch, it shall be inspected with high-voltage holiday detection equipment. An induced holiday shall be made onto the coated concrete surface and will serve to determine the minimum/maximum voltage to be used to test the coating for holidays at that particular area. The spark tester shall be initially set at 100 volts per 1 mil (25 microns) of minimum specified (not average) film thickness applied but may be increased if it is insufficient to detect the induced holiday. All detected holidays shall be marked and repaired per the manufacturer's recommendations. All costs associated with the testing shall be born by the Contractor. Testing equipment shall be in good working condition and evidence of certified calibration within the last year shall be provided before the detection test equipment shall be used.

#### W-52.12 Warranty

The Manhole Rehabilitation Contractor shall furnish the City of Tampa with an unconditional 5-year warranty for materials and workmanship. This warranty shall be a guarantee against failure for the warranty period. Failure shall be defined to occur if the rehabilitation system fails to:

1. Prevent the internal damage or corrosion of the structure.
2. Prevent groundwater infiltration.
3. Adhere to existing structure wall.

If any failures occur within the specified warranty period after final acceptance, the Contractor shall repair or restore the structure to its previously accepted state including all materials, labor, and at no additional cost to the City. Repair shall be completed within 30 days of written notification of the failure.

\* \* \*

**19-C-00035; Wastewater Manhole Rehabilitation by Structural Coating System**  
**- FY20 / Pre-bid Mtg. December 17, 2019; 2:00pm.**

E-Mail to Register as a Plan Holder and E-Mail All Questions to: [ContractAdministration@tampagov.net](mailto:ContractAdministration@tampagov.net)

Sign-In Sheet ☐ Please Print

City of Tampa, Contract Administration Department

	Name	Organization	E-Mail OR Phone
1	Jody Gray	Tampa Contract Administration Dept.	Jody.Gray@tampagov.net
2	Ryan M. Ferras	Forwards, Inc.	RFEIZER@Forwards-INC.com
3	Jim Collier	Engineered Spray Solutions	JCollier@ESS-1.net
4	Mitch Lipford	Raven Linings	lipfordm@ravenlining.com
5	ERIK SCHACHER	NATIONAL WATER MAIN CLEANING	erik@NWMCC.COM
6	JACK FERRAS	WASTEWATER DEPT	JACK.FERRAS@TAMPAGOV.NET
7	Cassidy Barrett	WW COT	Cassidy.Barrett@tampagov.net
8	BOB BAKER	PCI	BBAKER@UtilityTechnicians.com
9			
10			
11			
12			
13			
14			
15			
16			
17			
18			
19			
20			
21			
22			
23			
24			
25			
26			
27			
28			
29			
30			
31			
32			
33			
34			
35			